

## HEIGHT ADJUSTABLE POSITIONER



Positioners provide steel fabrication shops a versatile and productive means for placing bulky fabrication jobs in the 'downhand' position. This reduces handling time and frequent use of crane.

## CONVENTIONAL WELDING POSITIONER

The positioner table rotate at accurate and constant variable speeds and tilt through 135° with a high C.G. load rating and can be conveniently used for circumferential welding, saw and strip cladding, downhand position welding and assembling of intricate assemblies and many more applications.



Type	Rated Loading (kg)	Rotation Speed	Tilting Speed (rpm)	Tilting angle	Worktable dia	Rotation Power	Max Ecc	Max Gravity	Speed Regulation
ABJ-01	100	0.4 to 4	By Manual	0-90	400	0.18	100	200	
ABJ-03	300	0.1 to 1	By Manual	0-90	600	0.18	150	200	
ABJ-03	300	0.1 to 1	1	0-90	600	0.18	150	200	
ABJ-06	600	0.1 to 1	0.4	0-90	1000	0.37	150	200	AC geared
ABJ-12	1200	0.05to0.5	0.4	0-90	1200	0.37	200	250	motors
ABJ-30	3000	0.05to0.5	0.2	0-135	1400	0.75	200	300	with VFD
ABJ-50	5000	0.05to0.5	0.2	0-135	1500	1.1	200	300	
ABJ-100	10000	0.05to0.5	0.2	0-135	2000	1.5	200	400	
ABJ-150	15000	0.04to0.4	0.15	0-135	2200	3	200	500	
ABJ-200	20000	0.04to0.4	0.15	0-135	2500	4	200	600	
ABJ-300	30000	0.03to0.3	0.15	0-135	3000	5.5	200	650	
ABJ-500	50000	0.02to0.2	0.06	0-135	4000	11	200	800	

**Welding Automation Range of Products :** • Welding Gun • Oscillator ( weld weaver ) • Cold wire feeders • Seam trackers • AVC • Cameras and video displays • X-Y slides ( manual and motorized ) • Welding turntables • Welding positioners • Welding Turning Rolls • Welding lathes • Column and boom (manipulators)

Represented by :



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Note : Specifications subject to change without notice